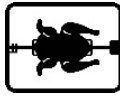
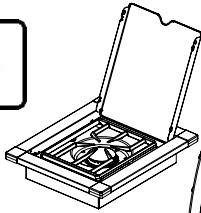
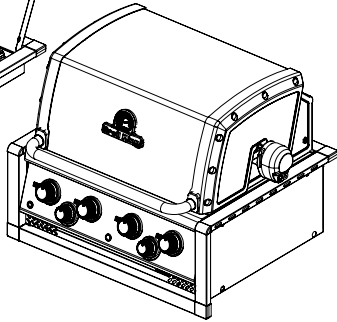


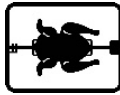
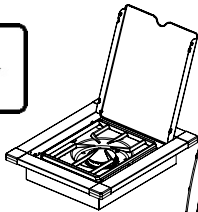
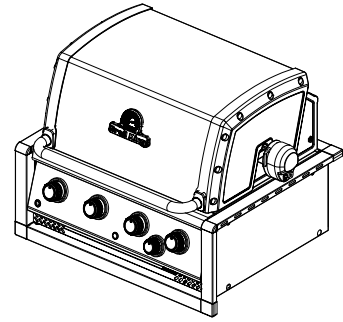
# Broil King®



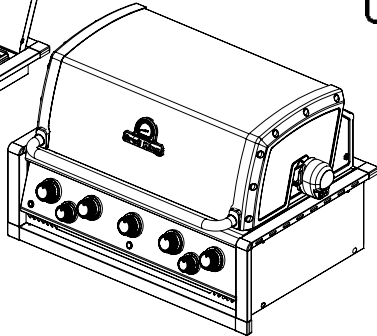
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IMPERIAL S 490  
BUILT-IN  
9960-82  
9960-83  
9960-86



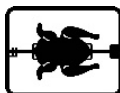
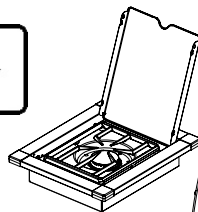
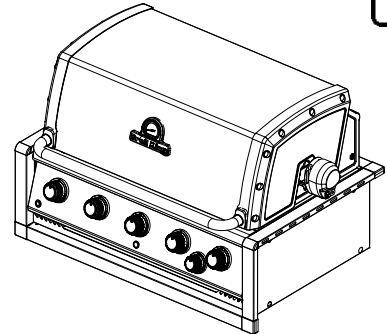
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IMPERIAL S 470  
BUILT-IN  
9960-72  
9960-73  
9960-76



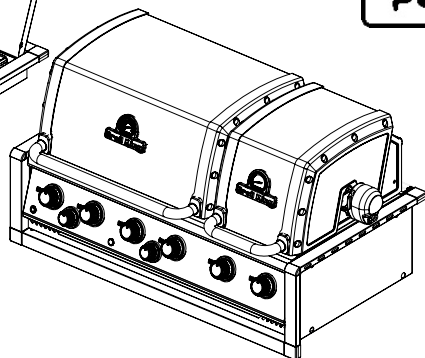
**Broil King**  
IMPERIAL S 590  
BUILT-IN  
9980-82  
9980-83  
9980-86



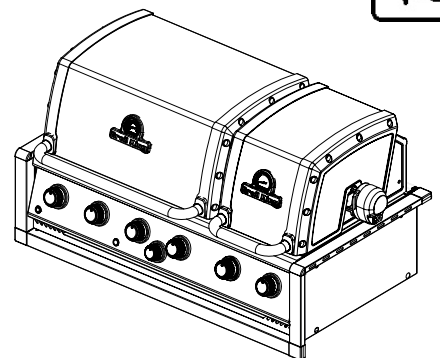
**Broil King**  
IMPERIAL S 570  
BUILT-IN  
9980-72  
9980-73  
9980-76



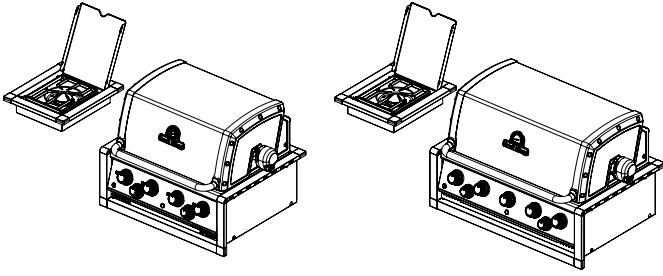
**Broil King**  
IMPERIAL S 690  
BUILT-IN  
9970-82  
9970-83  
9970-86




**Broil King**  
IMPERIAL S 670  
BUILT-IN  
9970-72  
9970-73  
9970-76

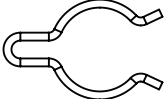


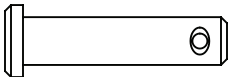
# HARDWARE INCLUDED

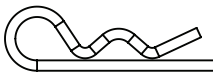


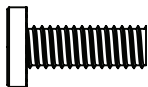
Y-29304  (4)

Y-29301  (2)


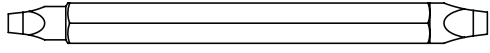
Y-11230  (1)

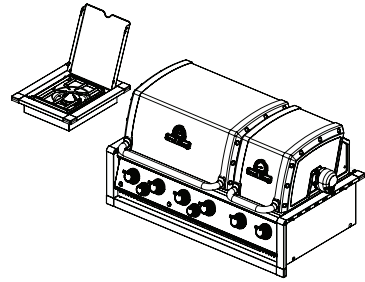
S21235  (2)

S21233  (2)

S35095  (2)


S21061  (2)


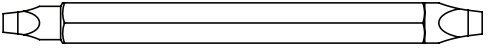
  #3 ROBERTSON  
#2 ROBERTSON



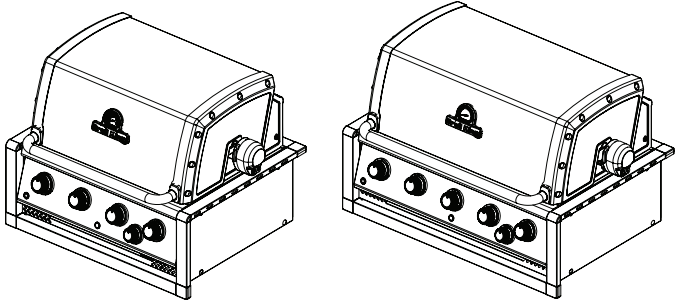
Y-11230  (X)

S35095  (2)

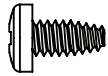
S21061  (2)

  #3 ROBERTSON  
#2 ROBERTSON

# HARDWARE INCLUDED

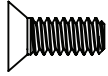


Y-29304



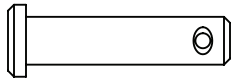
(4)

Y-29301



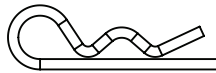
(2)

S21235



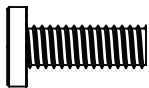
(2)

S21233



(2)

S35095

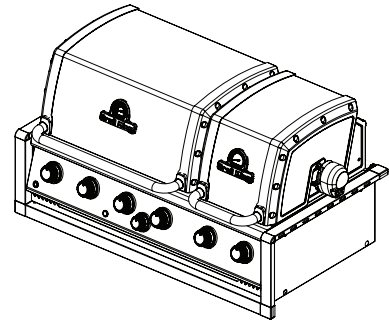
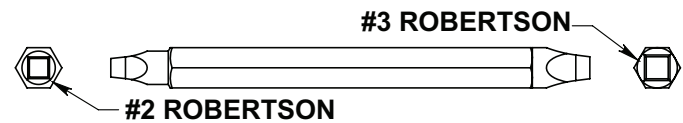


(2)

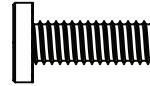
S21061



(2)



S35095

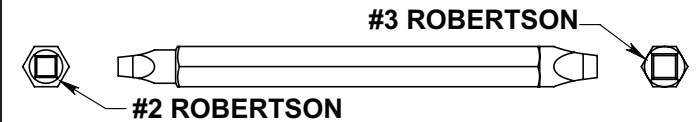


(2)

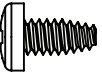
S21061

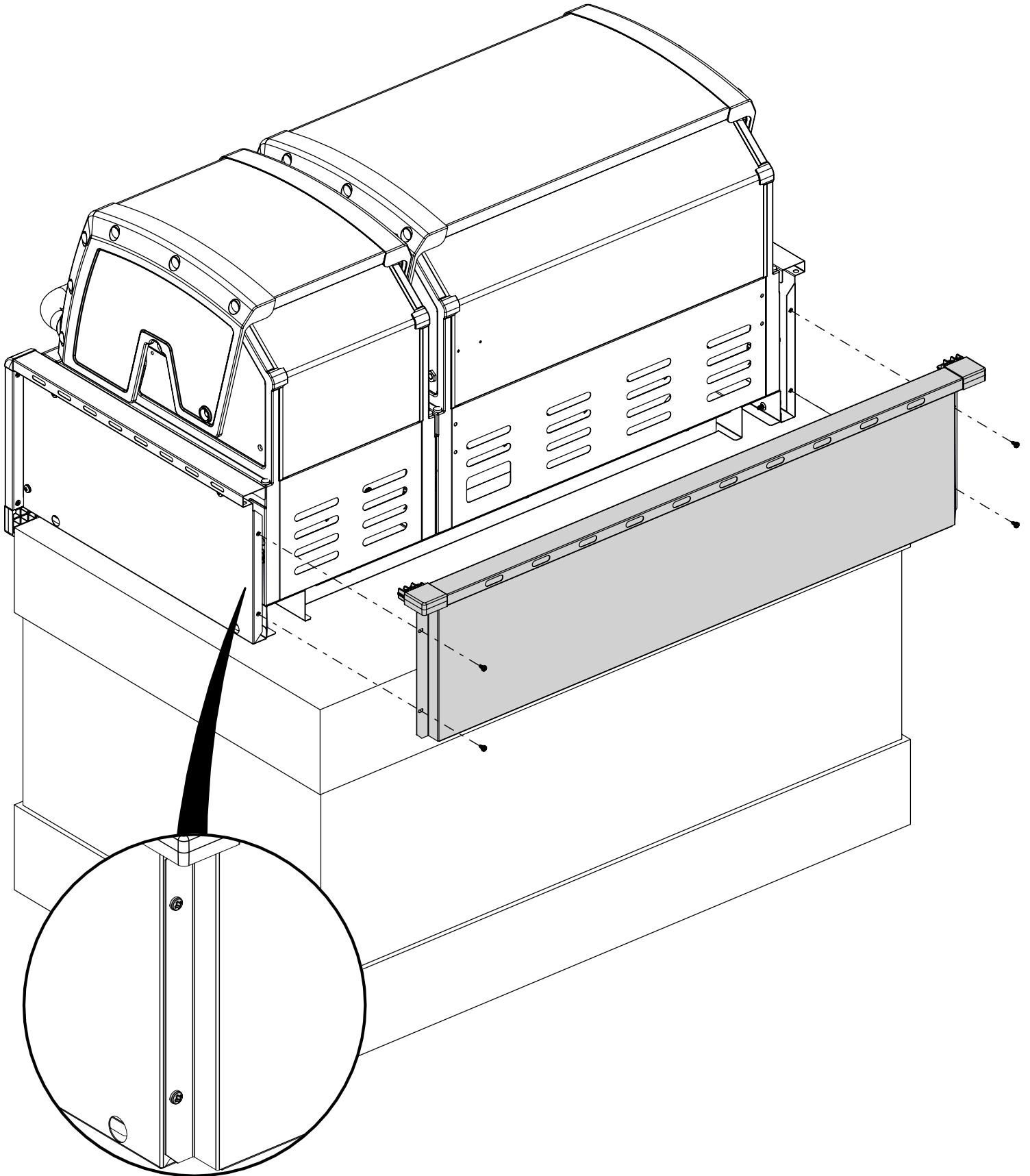


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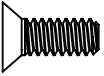


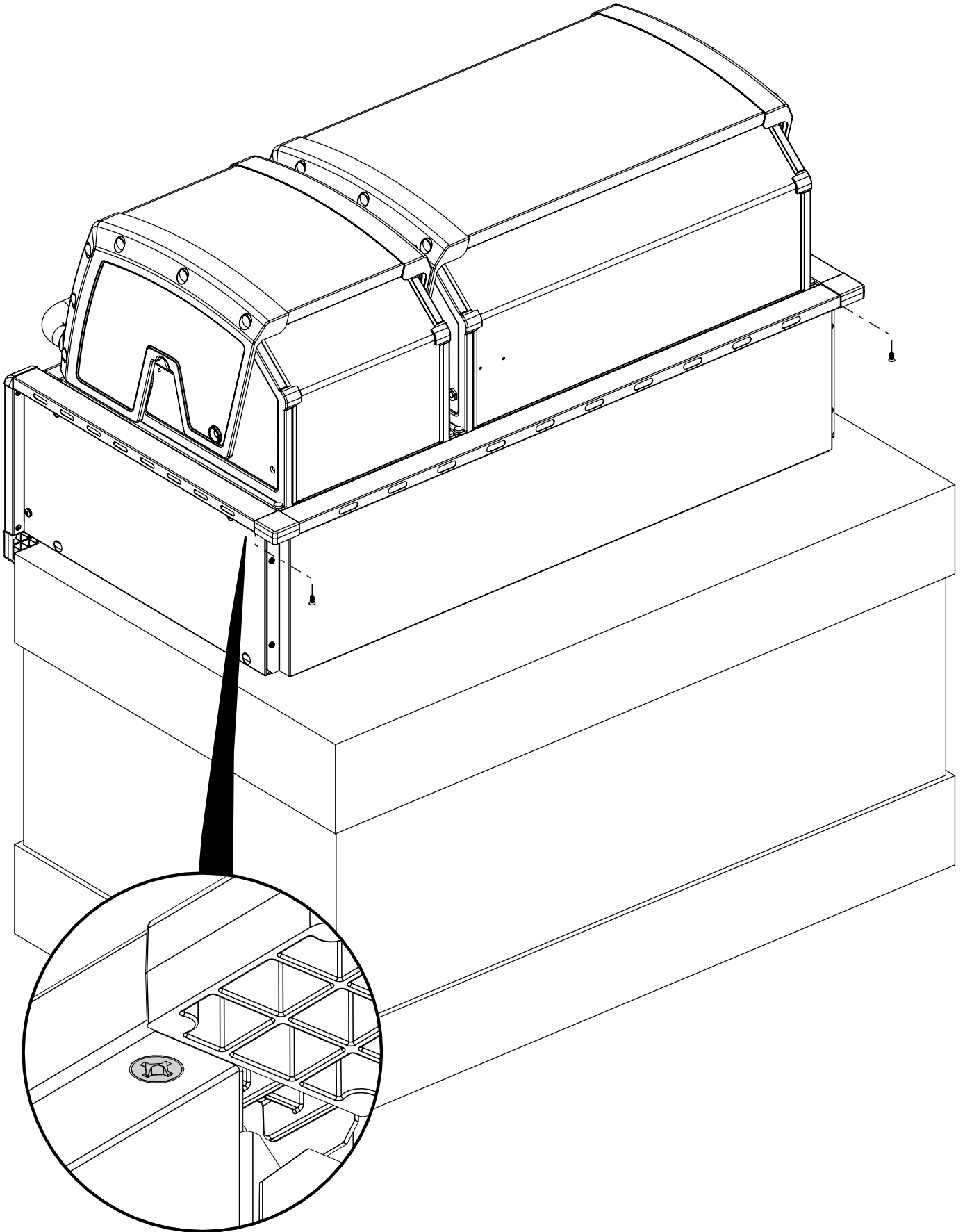
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(4) 

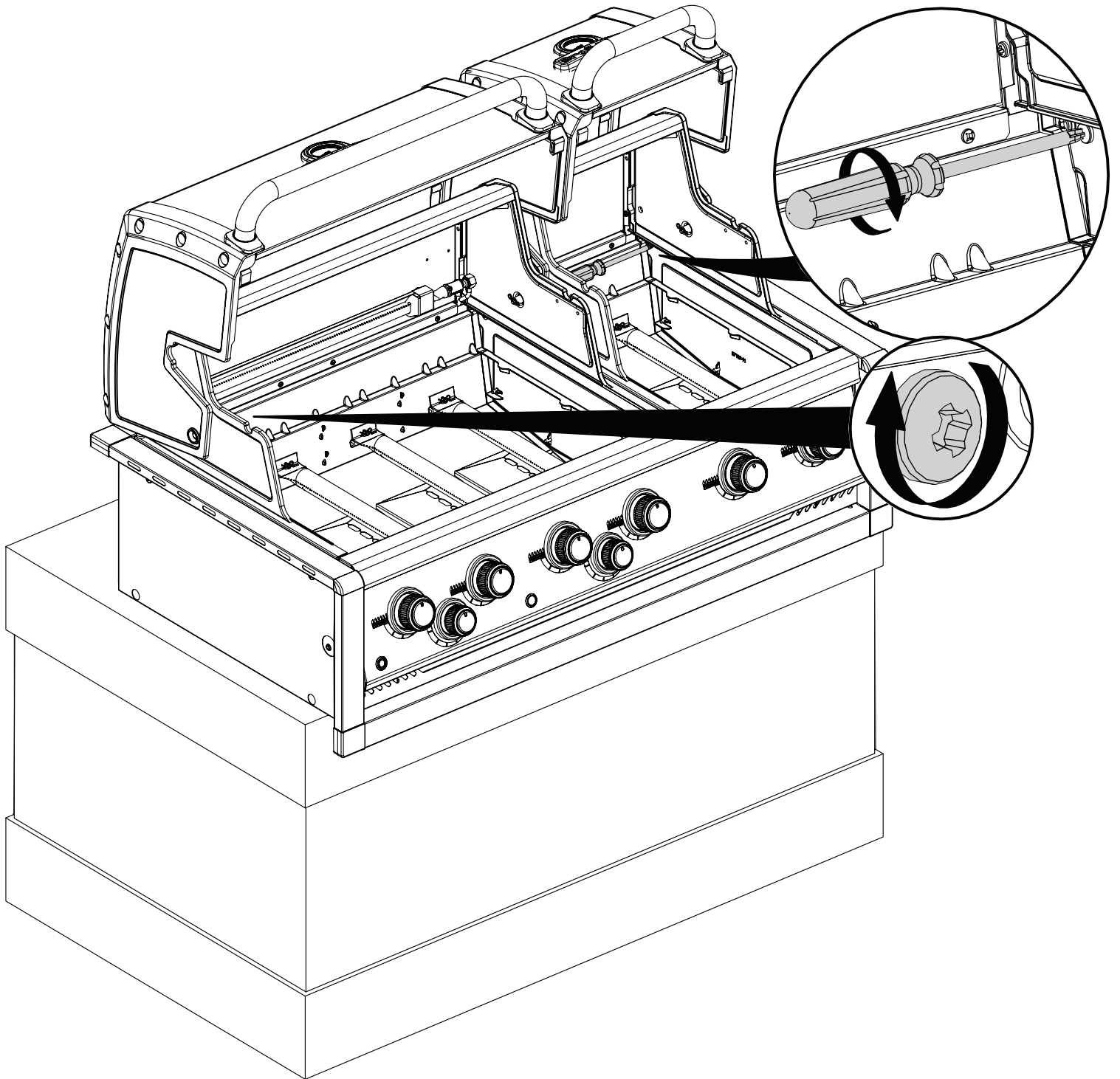


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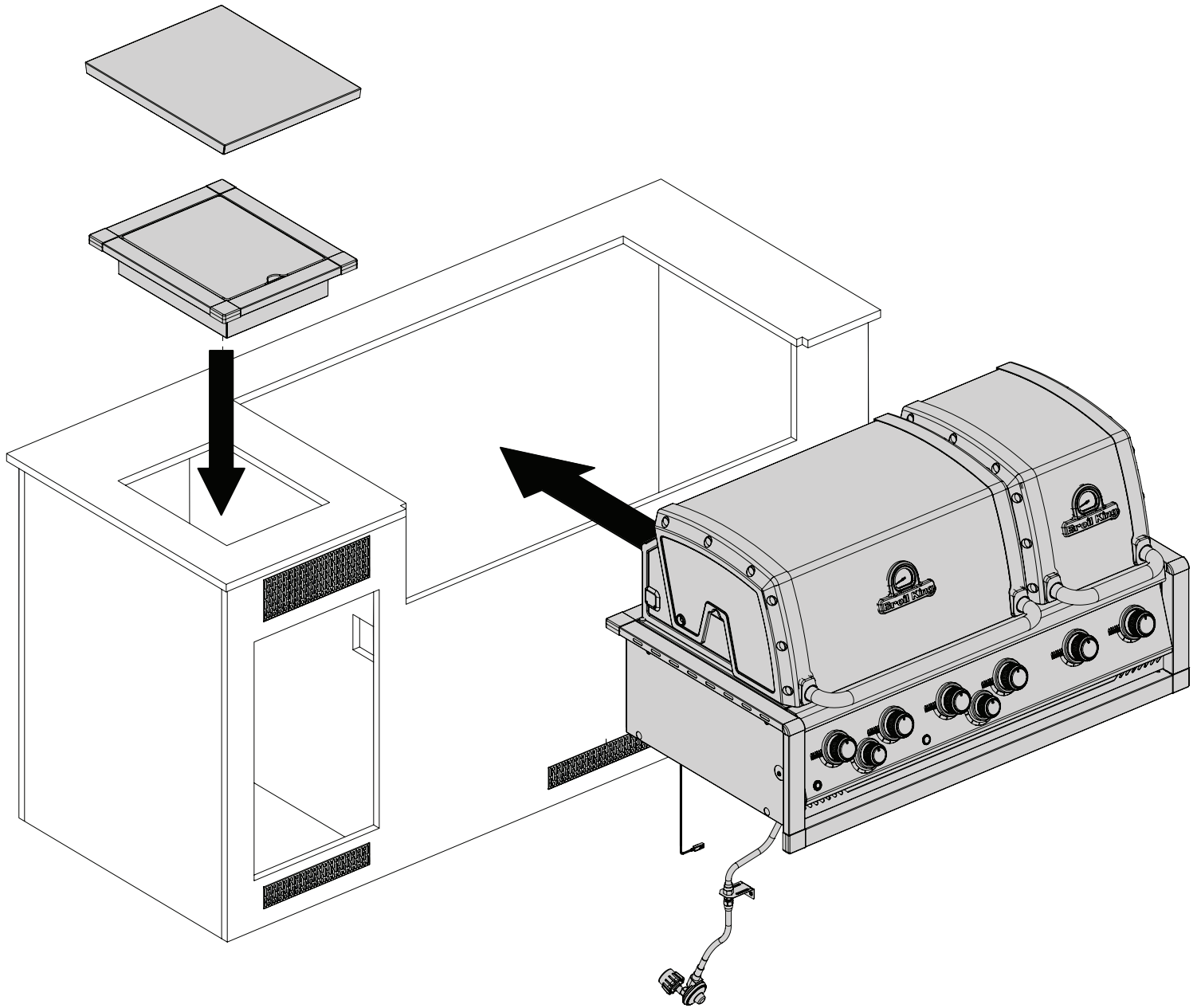
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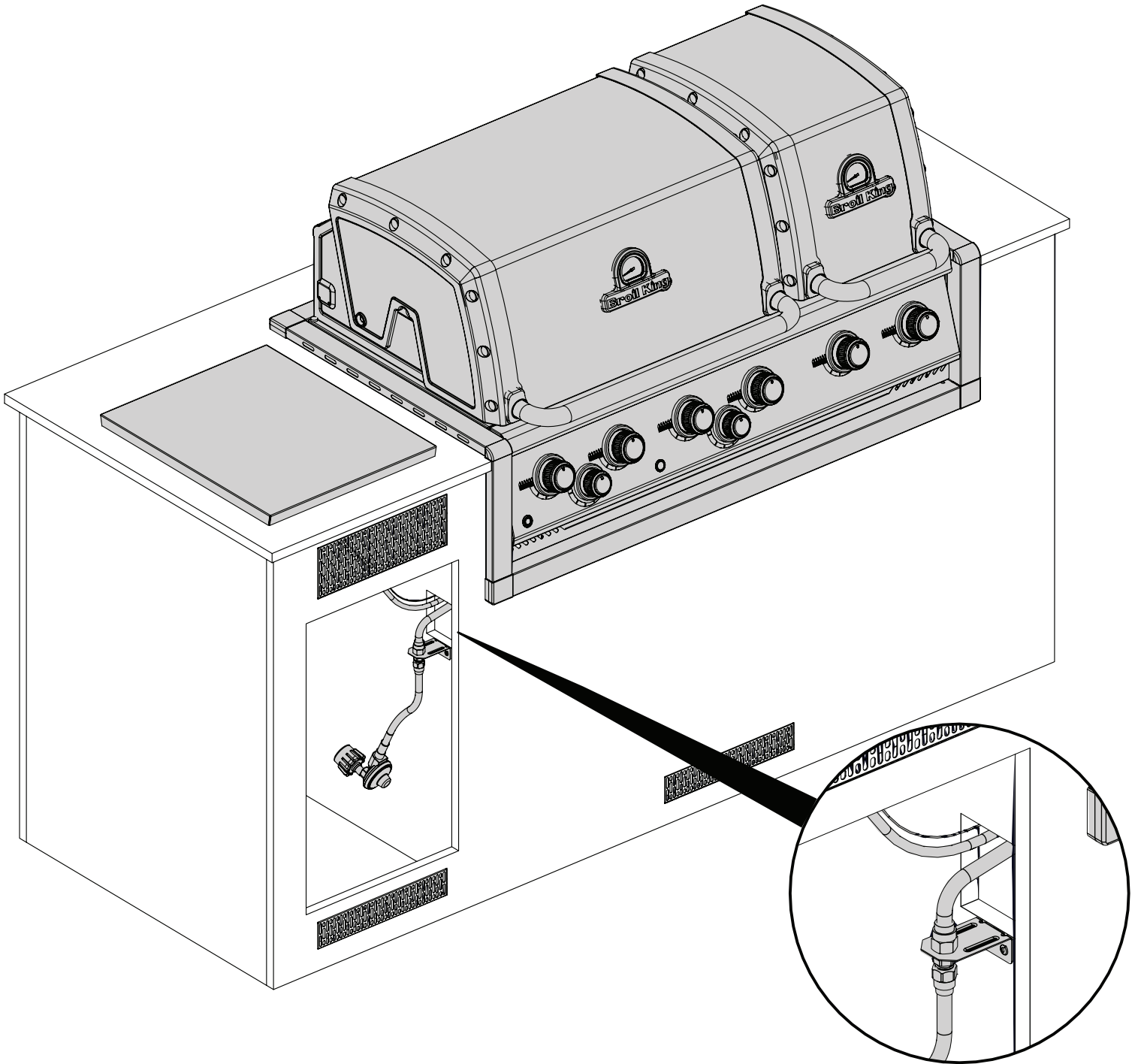
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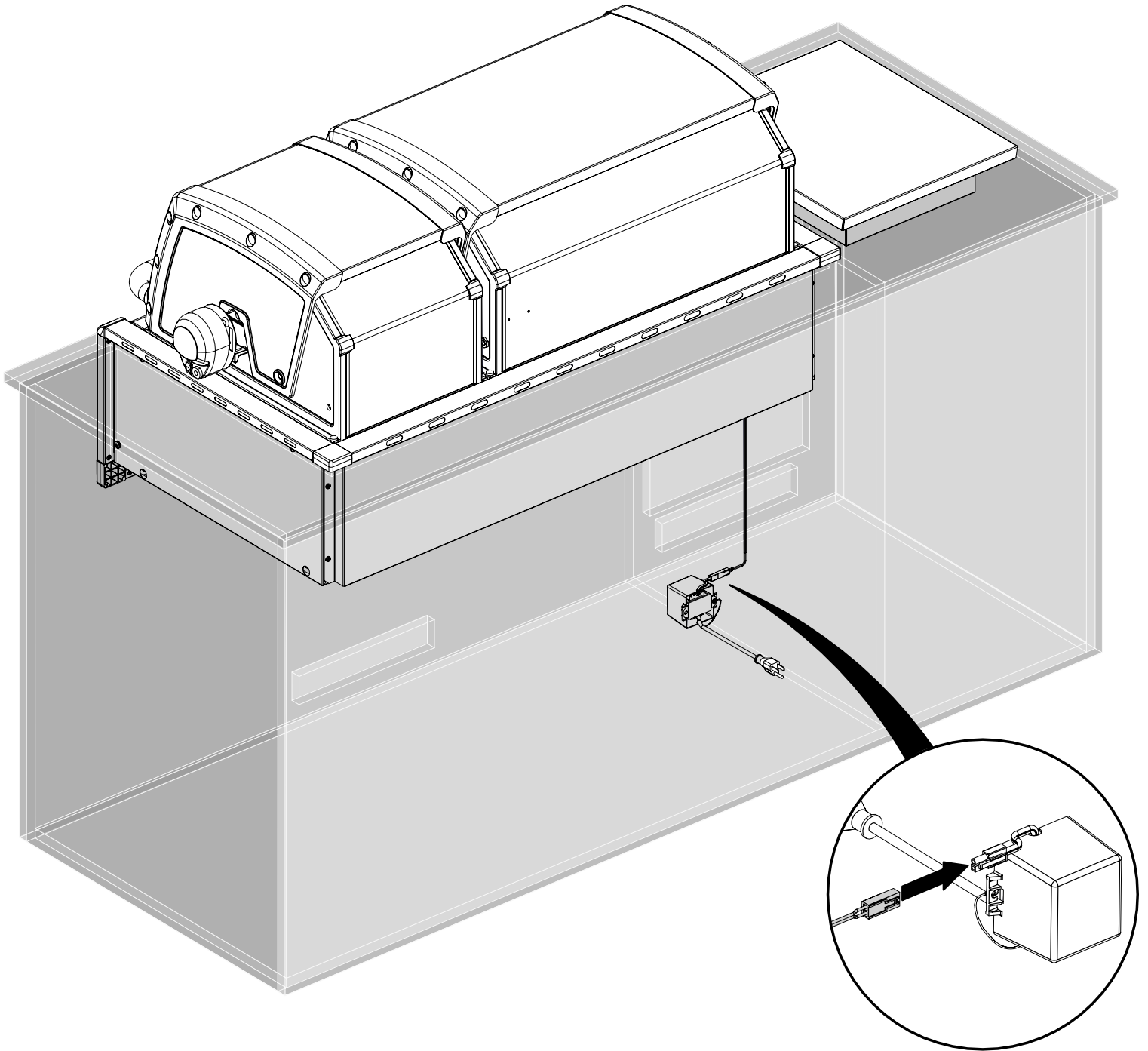


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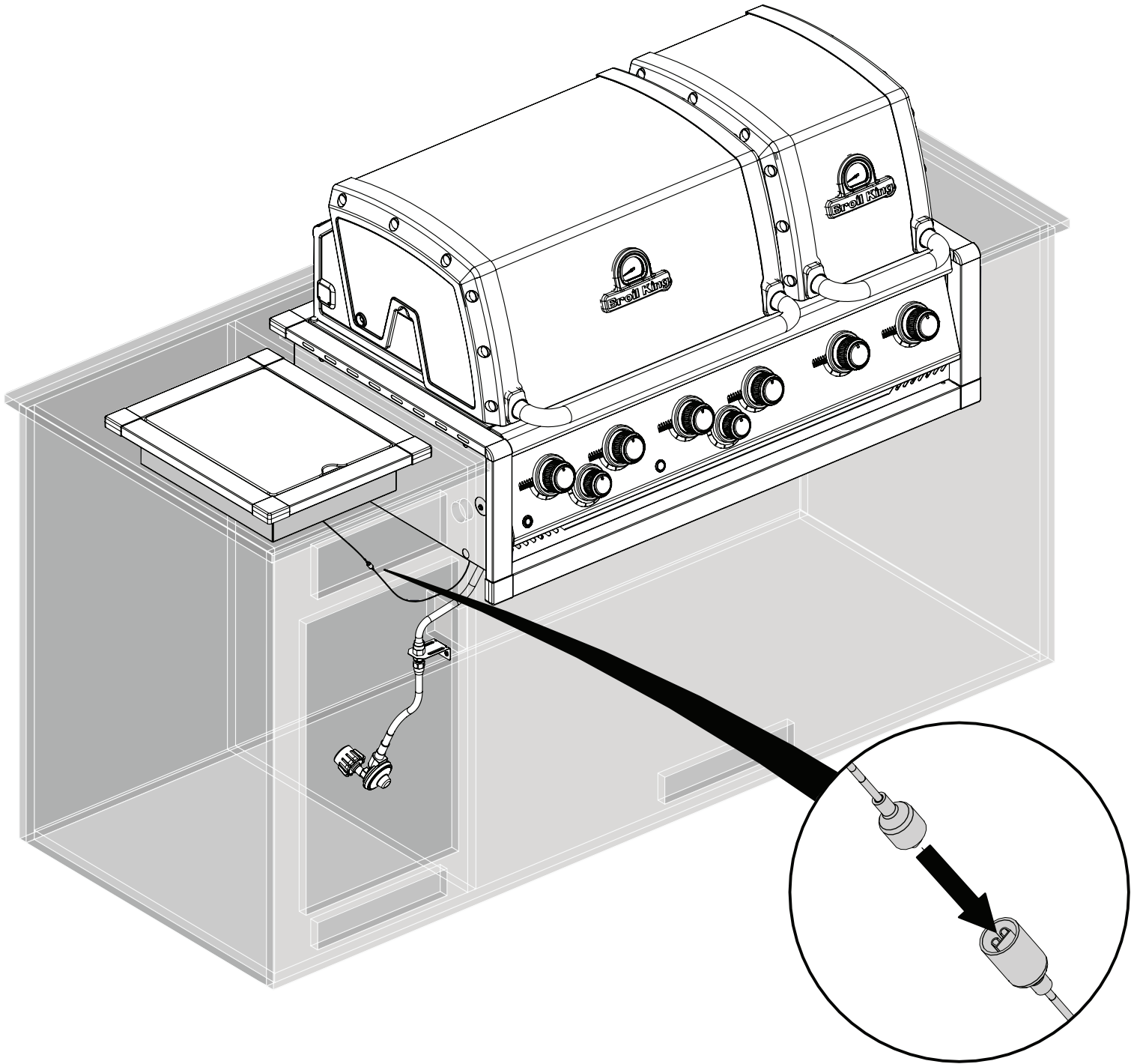




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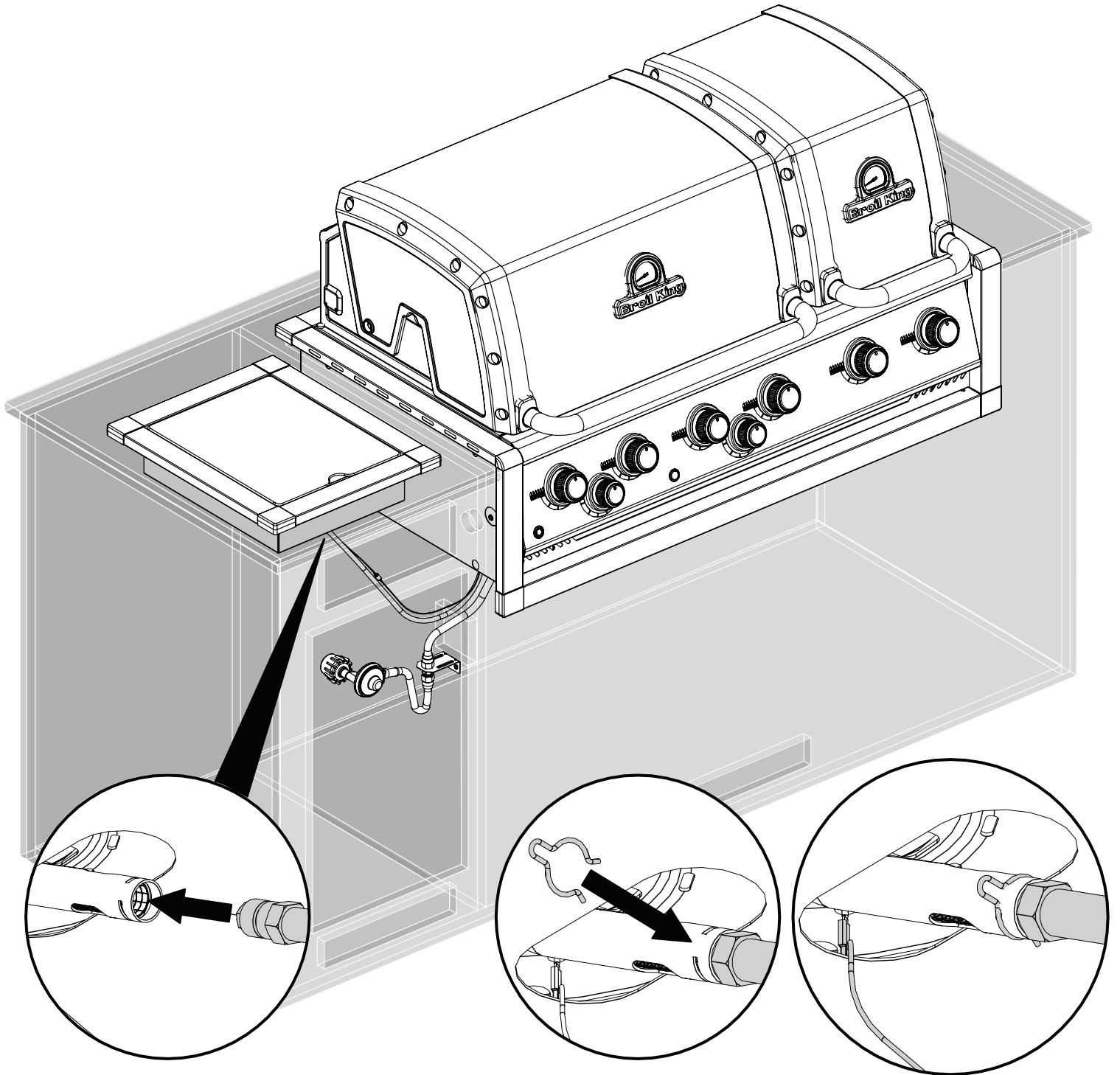
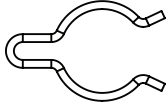
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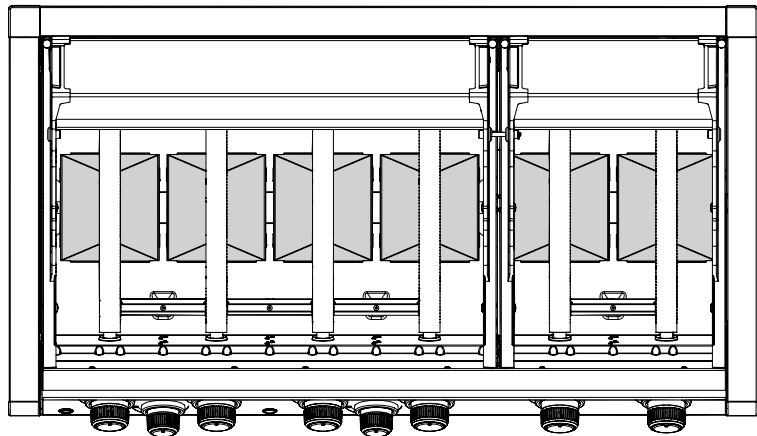
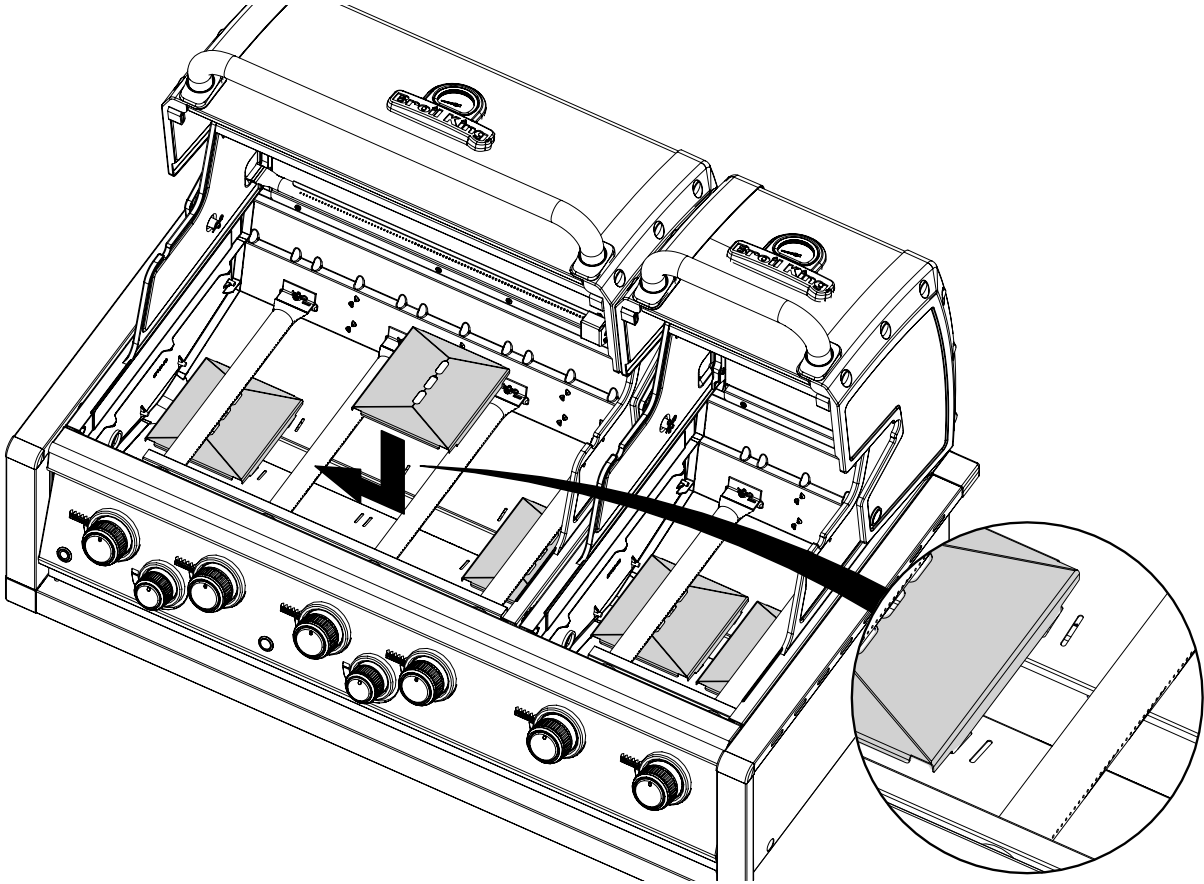
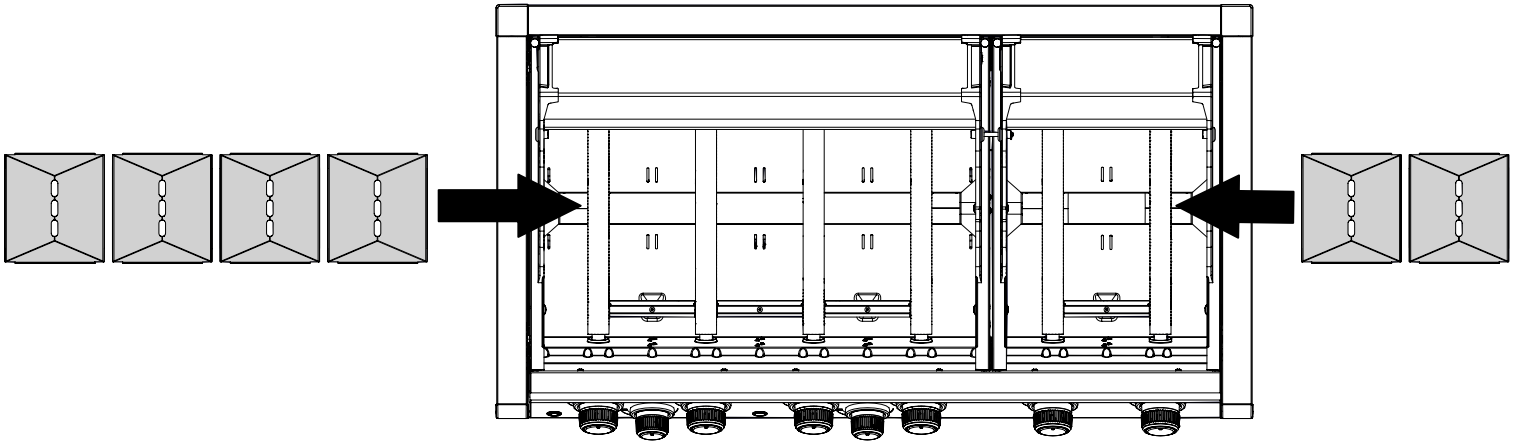
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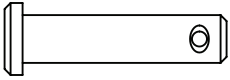
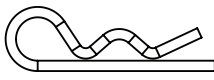
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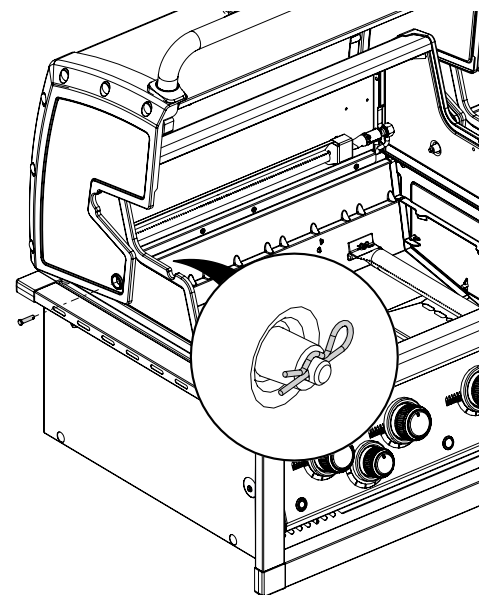
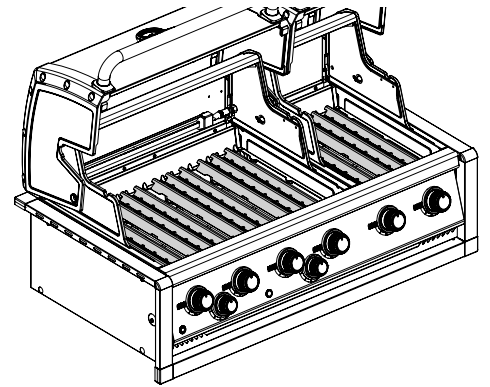
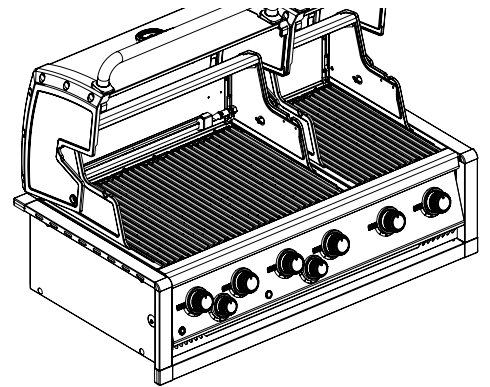
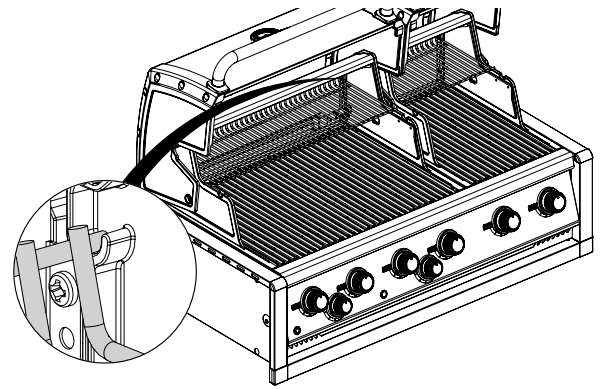
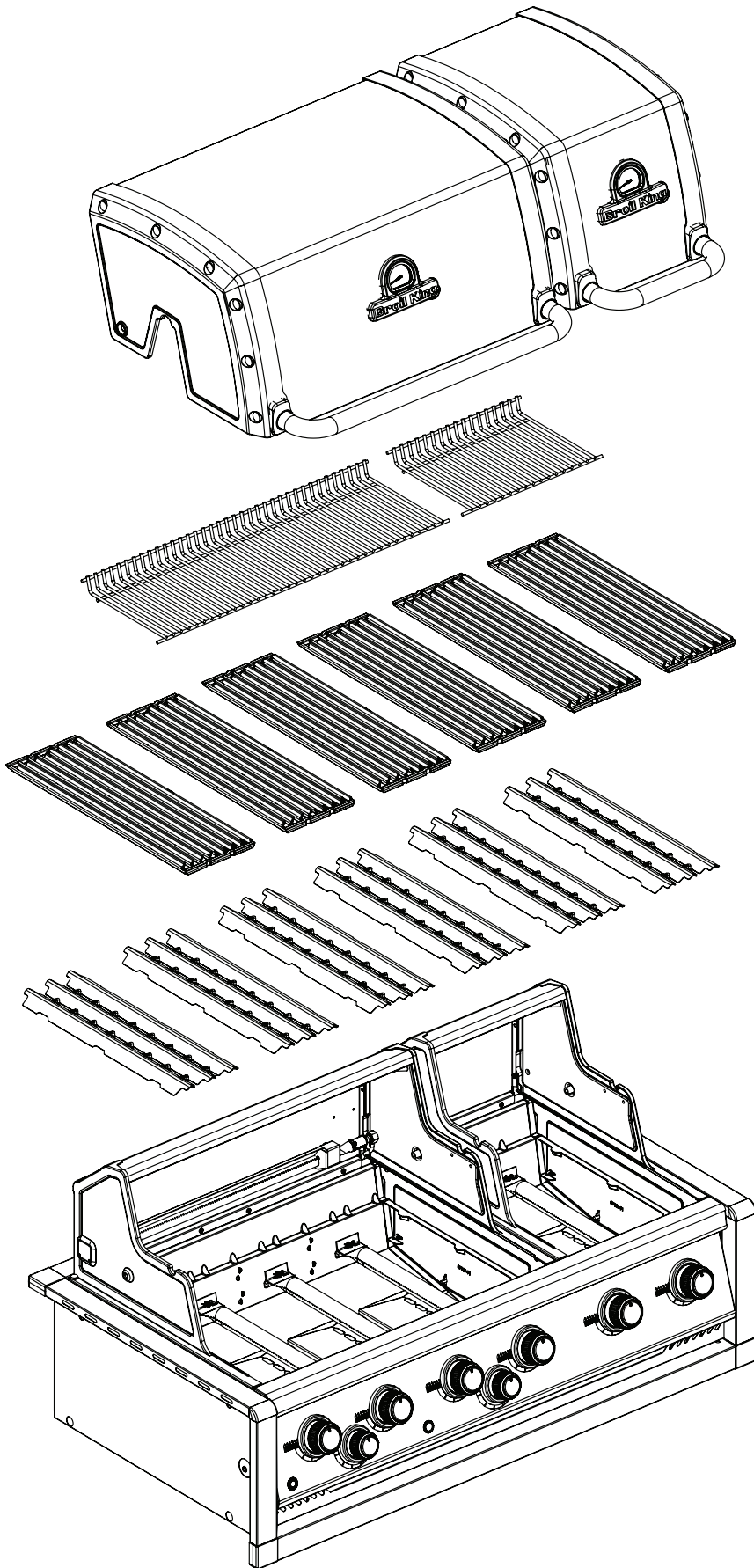


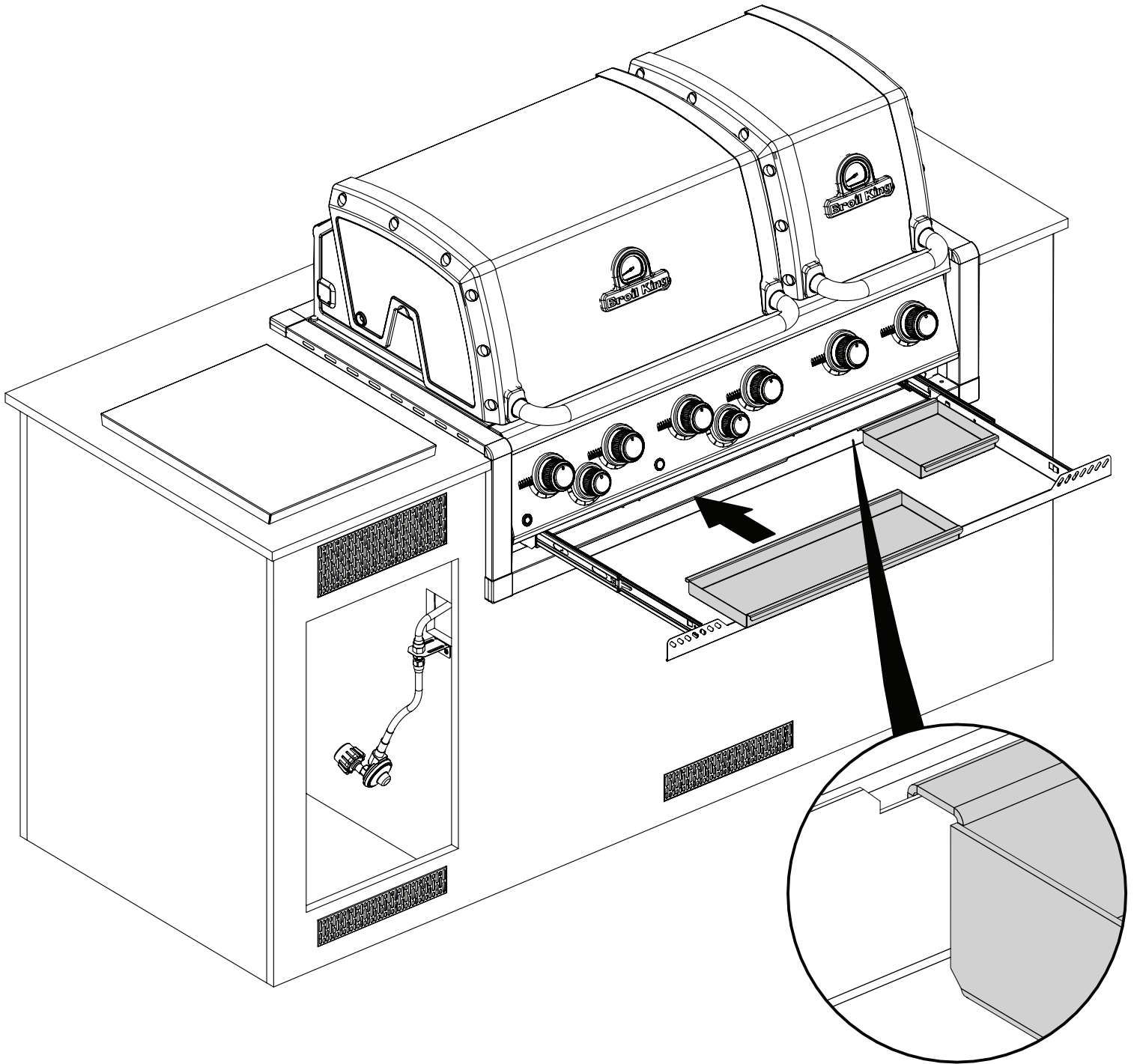
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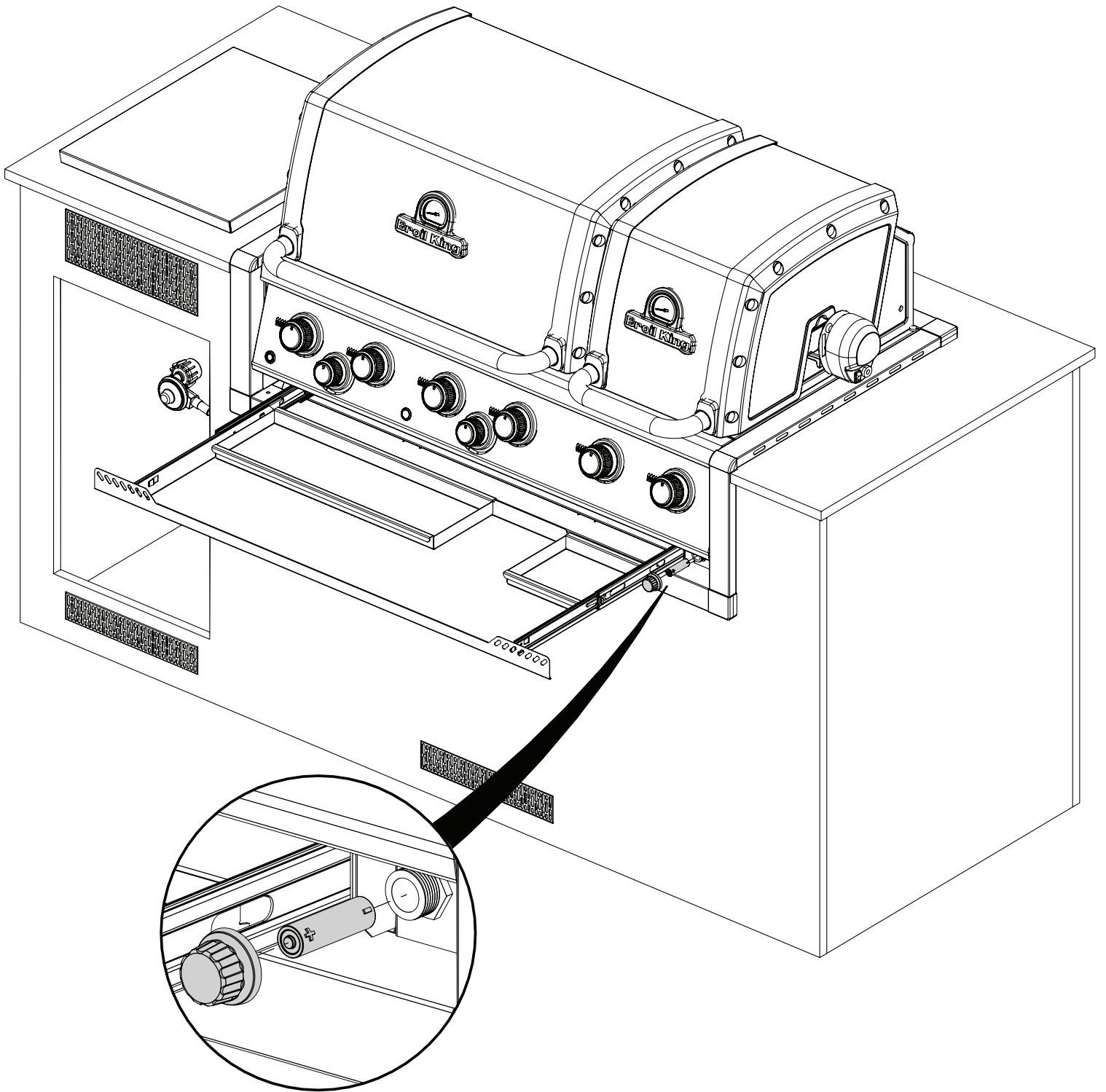


# 10

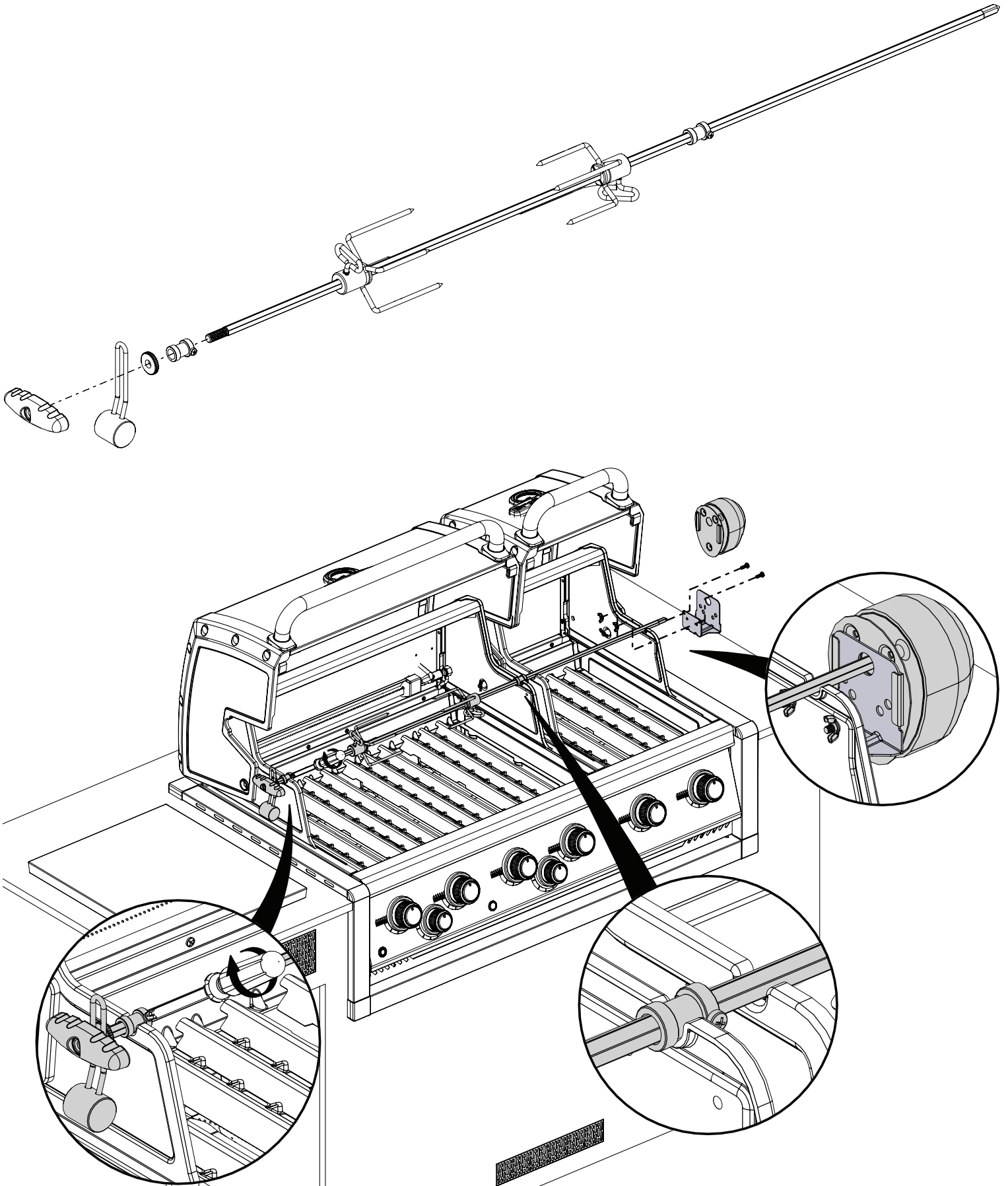
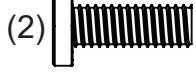
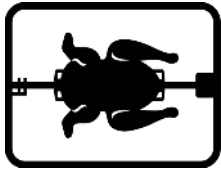
(2)  (2) 



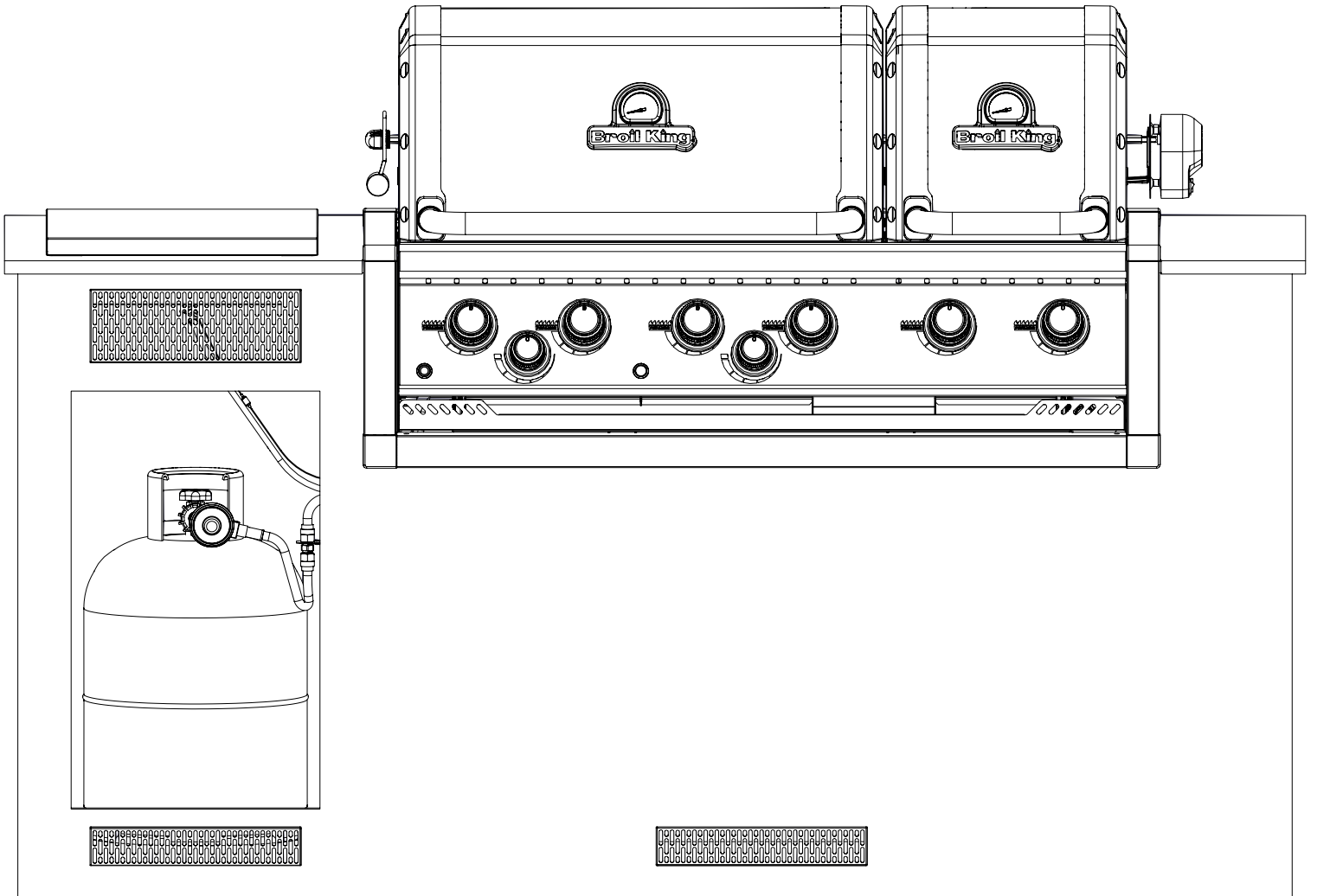




# 13







**IMPERIAL 470 / 490 PARTS LIST**

KEY #	ITEM #	DESCRIPTION	<u>9960-72DE</u>	<u>9960-73CH</u>	<u>9960-76CH</u>	<u>9960-82DE</u>	<u>9960-83CH</u>	<u>9960-86CH</u>
				<u>9960-73EU</u>	<u>9960-76DE</u>		<u>9960-83EU</u>	<u>9960-86DE</u>
				<u>9960-73UK</u>	<u>9960-76EU</u>		<u>9960-83UK</u>	<u>9960-86EU</u>
					<u>9960-76UK</u>			<u>9960-86UK</u>
1	77005-703	FIRE BOX ASSEMBLY	1	1	1	1	1	1
2	86005-303	LID ASSEMBLY - S.S	1	1	1	1	1	1
5	27249-904	GREASE SHIELD	4	4	4	4	4	4
7	Y-11544	BURNER SCREW	4	4	4	4	4	4
8	S21242	BURNER CLIP	4	4	4	4	4	4
18	22005-283	CAST STAINLESS STEEL GRID	4	4	4	4	4	4
20	22005-992	GRID - WARMING RACK	1	1	1	1	1	1
22	22025-904	COLLECTOR BOX	1	1	1	1	1	1
25	22909-104D	BURNER	4	•	•	4	•	•
	22909-104E	BURNER	•	4	•	•	4	•
	22909-104NGE	BURNER	•	•	4	•	•	4
26	22001-769	CONTROL KNOB	4	4	4	4	4	4
26A	22001-669	CONTROL KNOB	1	1	1	2	2	2
27	22002-264	CONTROL BEZEL	4	4	2	4	4	4
27A	22001-164	CONTROL BEZEL	1	1	1	2	2	2
28	22025-473	CONTROL COVER	1	1	1	•	•	•
	22025-494	CONTROL COVER	•	•	•	1	1	1
32	10111-15A	PIG TAIL HOSE ASSEMBLY	2	2	2	2	2	2
34	S13475-073	HOSE-SIDE BURNER	•	•	•	1	•	•
	S13475-079	HOSE-SIDE BURNER	•	•	•	•	1	•
	S13475-109	HOSE-SIDE BURNER	•	•	•	•	•	1
34A	Y-11230	COTTER PIN	•	•	•	1	1	1
35	79005-052	CONTROL ASSEMBLY	1	•	•	•	•	•
	79005-053	CONTROL ASSEMBLY	•	1	•	•	•	•
	79005-056	CONTROL ASSEMBLY	•	•	1	•	•	•
	29005-072	CONTROL ASSEMBLY	•	•	•	1	•	•
	29005-075	CONTROL ASSEMBLY	•	•	•	•	1	•
	29005-076	CONTROL ASSEMBLY	•	•	•	•	•	1
36	70342-20	ELECTRODE – SIDE BURNER	•	•	•	1	1	1
36A	70342-63	ELECTRODE – SIDE BURNER	•	•	•	1	1	1
37	20809-957	TUBE-REAR BURNER ASSY	1	1	1	1	1	1
38	Y-11990	HEX NUT	1	1	1	1	1	1
39	S15508	ELECTRODE - REAR BURNER	1	1	1	1	1	1
43A	10342-E22	ELECTRODE	1	1	1	1	1	1
43B	10342-E13	ELECTRODE	1	1	1	1	1	1
44	10342-43	ELECTRONIC IGNITOR	1	1	1	•	•	•
	10342-44	ELECTRONIC IGNITOR	•	•	•	1	1	1
44A	25070-925	IGNITOR WIRE	1	1	1	1	1	1
44B	25070-93	IGNITOR BUTTON	1	1	1	1	1	1
45	72039-904	IGNITOR BRACKET	1	1	1	1	1	1
46	72049-604	IGNITOR SHIELD	1	1	1	1	1	1
47	71209-034	TRIM FRONT SIDE	2	2	2	2	2	2
48	71055-004	GREASE PAN	1	1	1	1	1	1
49	71065-004R	DRAWER	1	1	1	1	1	1
51	22209-904	FLAV-R-WAVE ®	4	4	4	4	4	4
52	73170-014	TRIM SIDE - SIDE BURNER	•	•	•	2	2	2
53	73170-024	TRIM FRONT - SIDE BURNER	•	•	•	2	2	2
56	24005-12A	HANDLE	1	1	1	1	1	1
58	54009-936	HANDLE BEZEL	2	2	2	2	2	2
59	10081-BK630	NAMEPLATE	1	1	1	1	1	1
60	10571-6	HEAT INDICATOR	1	1	1	1	1	1
74	Y-99100	DRAWER SLIDE	2	2	2	2	2	2
80	71109-034R	TRIM SIDE - LH	1	1	1	1	1	1
81	71109-044R	TRIM SIDE - RH	1	1	1	1	1	1
84	70205-014	TRIM FRONT	1	1	1	1	1	1
88	71305-024	TRIM REAR	1	1	1	1	1	1
90	71625-004	BASE	1	1	1	1	1	1
101	Y-12130	CORNER CAP - 90 DEGREE	8	8	8	8	8	8

**IMPERIAL 470 / 490 PARTS LIST**

KEY #	ITEM #	DESCRIPTION	<u>9960-72DE</u>	<u>9960-73CH</u>	<u>9960-76CH</u>	<u>9960-82DE</u>	<u>9960-83CH</u>	<u>9960-86CH</u>
			<u>9960-73EU</u>	<u>9960-76DE</u>	<u>9960-83EU</u>	<u>9960-86DE</u>		
			<u>9960-73UK</u>	<u>9960-76EU</u>			<u>9960-83UK</u>	<u>9960-86EU</u>
				<u>9960-76UK</u>				<u>9960-86UK</u>
102	Y-12131	CORNER CAP	2	2	2	2	2	2
115	73109-051	SIDE BURNER BASE	•	•	•	1	1	1
123	73009-353	SIDE BURNER COVER						
124	23000-271	SHELF-SIDE BURNER	•	•	•	1	1	1
125	23000-254	SIDE BURNER LID	•	•	•	1	1	1
126	10390-R81A	SIDE BURNER	•	•	•	•	1	1
	10390-R81D	SIDE BURNER	•	•	•	1	•	•
128	23009-99	GRID	•	•	•	1	1	1
130	27905-354	BURNER ROTISSERIE	1	1	1	1	1	1
131	10693-099	REAR BURNER-ORIFICE	1	1		1	1	•
	10693-161	REAR BURNER-ORIFICE	•	•	1	•	•	1
133	S15271	HANDLE	1	1	1	1	1	1
134	S15270	BALANCER	1	1	1	1	1	1
135	S15299	WASHER	1	1	1	1	1	1
136	S15263	BUSHING	1	1	1	1	1	1
137	S15256	SPIT ROD	1	1	1	1	1	1
138	S15287	4 PRONG FORKS	2	2	2	2	2	2
139	57039-901	ROTISSERIE BRACKET	1	1	1	1	1	1
140	S21125	SCREW - #8 X 1/2	8	8	8	8	8	8
141	Y-11559	SCREW - 1/4-20 X 3/4	2	2	2	2	2	2
145	S21235	HINGE PIN	2	2	2	2	2	2
146	S21233	HITCH PIN CLIP	2	2	2	2	2	2
147	Y-11236	LID BUMPER	2	2	2	2	2	2
147A	SP11-25	LID BUMPER	2	2	2	2	2	2
156	Y-12871	SCREW - M4 X 0.7	•	•	•	2	2	2
157	Y-12835	SCREW - #6-32 X 1/4	2	2	2	2	2	2
158	Y-12646	SCREW - SHOULDER #8 X 1/2	•	•	•	2	2	2
159	S21136	SCREW - #8-32 X 3/8	10	10	10	12	12	12
161	Y-29304	SCREW - #10-24 X 3/8	21	21	21	21	21	21
162	S35095	SCREW - #10-24 X 5/8	2	2	2	2	2	2
167	Y-29301	SCREW - #10-24 X 1/2	20	20	20	20	20	20
169	S21061	WING NUT	2	2	2	2	2	2
171	S15244 (UK)	MOTOR	•	0/0/1	0/0/0/1	•	0/0/1	0/0/0/1
	S15245 (CH)	MOTOR	•	1/0/0	1/0/0/0	•	1/0/0	1/0/0/0
	S15246 (EU)	MOTOR	1	0/1/0	0/1/1/0	1	0/1/0	0/1/1/0
173	S21362	SPRING	1	1	1	1	1	1
181	25070-91	LIGHT SWITCH WIRE	1	1	1	1	1	1
181A	25070-95	LIGHT SWITCH BUTTON	1	1	1	1	1	1
182	25020-71	OVEN LIGHT	2	2	2	2	2	2
184	25080-90CH	TRANSFORMER	•	1/0/0	1/0/0	•	1/0/0	1/0/0/0
	25080-90EU	TRANSFORMER	1	0/1/0	0/1/0	1	0/1/0	0/1/1/0
	25080-90UK	TRANSFORMER	•	0/0/1	0/0/1	•	0/0/1	0/0/0/1
185	25030-72	WIRE - OVEN LIGHT	1	1	1	1	1	1
188	Y-12865	BOLT 1/4-20 X 1/2	16	16	16	16	16	16
190	25020-82	WIRE - LED LIGHT	1	1	1	•	•	•
	25020-83	WIRE - LED LIGHT	•	•	•	1	1	1
191	25020-83	WIRE - LED LIGHT	1	1	1	1	1	1

**IMPERIAL 570 / 590 PARTS LIST**

KEY #	ITEM #	DESCRIPTION	9980-72DE	9980-73CH	9980-76CH	9980-82DE	9980-83CH	9980-86CH
			9980-73EU	9980-76DE	9980-73UK	9980-76EU	9980-83EU	9980-86DE
					9980-76UK			9980-86UK
1	77006-703	FIRE BOX ASSEMBLY	1	1	1	1	1	1
2	86006-303	LID ASSEMBLY - S.S	1	1	1	1	1	1
5	27249-904	GREASE SHIELD	5	5	5	5	5	5
7	Y-11544	BURNER SCREW	5	5	5	5	5	5
8	S21242	BURNER CLIP	5	5	5	5	5	5
18	22005-283	CAST STAINLESS STEEL GRID	5	5	5	5	5	5
20	22006-992	GRID - WARMING RACK	1	1	1	1	1	1
22	22026-904	COLLECTOR BOX	1	1	1	1	1	1
25	22909-104D	BURNER	5	.	.	5	.	.
	22909-104E	BURNER	.	5	.	.	5	.
	22909-104NGE	BURNER	.	.	5	.	.	5
26	22001-769	CONTROL KNOB	5	5	5	5	5	5
26A	22001-669	CONTROL KNOB	1	1	1	2	2	2
27	22002-264	CONTROL BEZEL	5	5	5	5	5	5
27A	22001-164	CONTROL BEZEL	1	1	1	2	2	2
28	22026-473	CONTROL COVER	1	1	1	.	.	.
	22026-494	CONTROL COVER	.	.	.	1	1	1
32	10111-15A	PIG TAIL HOSE ASSEMBLY	2	2	2	2	2	2
34	S13475-073	HOSE-SIDE BURNER	.	.	.	1	.	.
	S13475-079	HOSE-SIDE BURNER	.	.	.	.	1	.
	S13475-109	HOSE-SIDE BURNER	.	.	.	.	.	1
34A	Y-11230	COTTER PIN	.	.	.	1	1	1
35	79006-052	CONTROL ASSEMBLY	1	.	.	.	.	.
	79006-053	CONTROL ASSEMBLY	.	1	.	.	.	.
	29006-056	CONTROL ASSEMBLY	.	.	1	.	.	.
	29006-072	CONTROL ASSEMBLY	.	.	.	1	.	.
	29006-075	CONTROL ASSEMBLY	.	.	.	.	1	.
	29006-076	CONTROL ASSEMBLY	.	.	.	.	.	1
36	70342-20	ELECTRODE - SIDE BURNER	.	.	.	1	1	1
36A	70342-63	ELECTRODE - SIDE BURNER	.	.	.	1	1	1
37	20809-957	TUBE-REAR BURNER ASSY	1	1	1	1	1	1
38	Y-11990	HEX NUT	1	1	1	1	1	1
39	S15508	ELECTRODE - REAR BURNER	1	1	1	1	1	1
43	10342-E38	ELECTRODE	1	1	1	1	1	1
43A	10342-E22	ELECTRODE	1	1	1	1	1	1
43B	10342-E13	ELECTRODE	1	1	1	1	1	1
44	10342-44	ELECTRONIC IGNITOR	1	1	1	.	.	.
	10342-45	ELECTRONIC IGNITOR	.	.	.	1	1	1
44A	25070-925	IGNITOR WIRE	.	.	.	1	1	1
	25070-927	IGNITOR WIRE	1	1	1	.	.	.
44B	25070-93	IGNITOR BUTTON	1	1	1	1	1	1
45	72039-904	IGNITOR BRACKET	1	1	1	1	1	1
46	72049-604	IGNITOR SHIELD	1	1	1	1	1	1
47	71209-034	TRIM FRONT SIDE	2	2	2	2	2	2
48	71056-004	GREASE PAN	1	1	1	1	1	1
49	71066-004R	DRAWER	1	1	1	1	1	1
51	22209-904	FLAV-R-WAVE ®	5	5	5	5	5	5
52	73170-014	TRIM SIDE - SIDE BURNER	.	.	.	2	2	2
53	73170-024	TRIM FRONT - SIDE BURNER	.	.	.	2	2	2
56	24006-12A	HANDLE	1	1	1	1	1	1
58	54009-936	HANDLE BEZEL	2	2	2	2	2	2
59	10081-BK630	NAMEPLATE	1	1	1	1	1	1
60	10571-6	HEAT INDICATOR	1	1	1	1	1	1
74	Y-99100	DRAWER SLIDE	2	2	2	2	2	2
80	71109-034R	TRIM SIDE - LH	1	1	1	1	1	1
81	71109-044R	TRIM SIDE - RH	1	1	1	1	1	1
84	70206-014	TRIM FRONT	1	1	1	1	1	1
88	71306-024	TRIM REAR	1	1	1	1	1	1

**IMPERIAL 570 / 590 PARTS LIST**

KEY #	ITEM #	DESCRIPTION	9980-72DE	9980-73CH	9980-76CH	9980-82DE	9980-83CH	9980-86CH
				9980-73EU	9980-76DE		9980-83EU	9980-86DE
				9980-73UK	9980-76EU		9980-83UK	9980-86EU
					9980-76UK			9980-86UK
90	71626-004	BASE	1	1	1	1	1	1
101	Y-12130	CORNER CAP - 90 DEGREE	8	8	8	8	8	8
102	Y-12131	CORNER CAP	2	2	2	2	2	2
115	73109-051	SIDE BURNER BASE	•	•	•	1	1	1
123	73009-353	SIDE BURNER COVER	•	•	•	1	1	1
124	23000-271	SHELF-SIDE BURNER	•	•	•	1	1	1
125	23000-254	SIDE BURMER LID	•	•	•	1	1	1
126	10390-R81A	SIDE BURNER	•	•	•	•	1	1
	10390-R81D	SIDE BURNER	•	•	•	1	•	•
128	23009-99	GRID	•	•	•	1	1	1
130	27906-354	BURNER ROTISSERIE	1	1	1	1	1	1
131	10693-099	REAR BURNER-ORIFICE	1	•	•	1	•	•
	10693-102	REAR BURNER-ORIFICE	•	1	•	•	1	•
	10693-155	REAR BURNER-ORIFICE	•	•	1	•	•	1
133	S15271	HANDLE	1	1	1	1	1	1
134	S15270	BALANCER	1	1	1	1	1	1
135	S15299	WASHER	1	1	1	1	1	1
136	S15263	BUSHING	1	1	1	1	1	1
137	S15259	SPIT ROD	1	1	1	1	1	1
138	S15287	4 PRONG FORKS	2	2	2	2	2	2
139	57039-901	ROTISSERIE BRACKET	1	1	1	1	1	1
140	S21125	SCREW - #8 X 1/2	10	10	10	10	10	10
141	Y-11559	SCREW - 1/4-20 X 3/4	2	2	2	2	2	2
145	S21235	HINGE PIN	2	2	2	2	2	2
146	S21233	HITCH PIN CLIP	2	2	2	2	2	2
147	Y-11236	LID BUMPER	2	2	2	2	2	2
147A	SP11-25	LID BUMPER	2	2	2	2	2	2
156	Y-12871	SCREW - M4 X 0.7	•	•	•	2	2	2
157	Y-12835	SCREW - #6-32 X 1/4	2	2	2	2	2	2
158	Y-12646	SCREW - SHOULDER #8 X 1/2	•	•	•	2	2	2
159	S21136	SCREW - #8-32 X 3/8	12	12	12	14	14	14
161	Y-29304	SCREW - #10-24 X 3/8	21	21	21	21	21	21
162	S35095	SCREW - #10-24 X 5/8	2	2	2	2	2	2
167	Y-29301	SCREW - #10-24 X 1/2	20	20	20	20	20	20
169	S21061	WING NUT	2	2	2	2	2	2
171	S15244 (UK)	MOTOR	•	0/0/1	0/0/0/1	•	0/0/1	0/0/0/1
	S15245 (CH)	MOTOR	•	1/0/0	1/0/0/0	•	1/0/0	1/0/0/0
	S15246 (EU)	MOTOR	1	0/1/0	0/1/1/0	1	0/1/0	0/1/1/0
173	S21362	SPRING	1	1	1	1	1	1
181	25070-91	LIGHT SWITCH WIRE	1	1	1	1	1	1
181A	25070-95	LIGHT SWITCH BUTTON	1	1	1	1	1	1
182	25020-71	OVEN LIGHT	2	2	2	2	2	2
184	25080-90CH	TRANSFORMER	•	1/0/0	1/0/0/0	•	1/0/0	1/0/0/0
	25080-90EU	TRANSFORMER	1	0/1/0	0/1/1/0	1	0/1/0	0/1/1/0
	25080-90UK	TRANSFORMER	•	0/0/1	0/0/0/1	•	0/0/1	0/0/0/1
185	25030-72	WIRE - OVEN LIGHT	1	1	1	1	1	1
188	Y-12865	BOLT 1/4-20 X 1/2	16	16	16	16	16	16
190	25020-82	WIRE - LED LIGHT	1	1	1	•	•	•
	25020-83	WIRE - LED LIGHT	•	•	•	1	1	1
191	25020-83	WIRE - LED LIGHT	•	•	•	•	•	•
	25020-84	WIRE - LED LIGHT	1	1	1	1	1	1

**IMPERIAL 670 / 690 PARTS LIST**

KEY #	ITEM #	DESCRIPTION	9970-72DE	9970-73CH	997076CH	9970-82DE	9970-83CH	9970-86CH
			9970-73EU	9970-76DE	9970-73UK	9970-76EU	9970-83EU	9970-86DE
					9970-76UK			9970-86UK
1	77008-703	FIRE BOX ASSEMBLY	1	1	1	1	1	1
1A	77003-703	FIRE BOX ASSEMBLY	1	1	1	1	1	1
2	86005-303	LID ASSEMBLY - S.S	1	1	1	1	1	1
2A	86003-303	LID ASSEMBLY - S.S	1	1	1	1	1	1
5	27249-904	GREASE SHIELD	6	6	6	6	6	6
7	Y-11544	BURNER SCREW	6	6	6	6	6	6
8	S21242	BURNER CLIP	6	6	6	6	6	6
18	22005-283	CAST STAINLESS STEEL GRID	6	6	6	6	6	6
20	22005-992	GRID - WARMING RACK	1	1	1	1	1	1
20A	22003-992	GRID - WARMING RACK	1	1	1	1	1	1
22	22025-904	COLLECTOR BOX	1	1	1	1	1	1
22A	22023-904	COLLECTOR BOX	1	1	1	1	1	1
25	22909-104D	BURNER	6	•	•	6	•	•
	22909-104E	BURNER	•	6	•	•	6	•
	22909-104NGE	BURNER	•	•	6	•	•	6
26	22001-769	CONTROL KNOB	6	6	6	6	6	6
26A	22001-669	CONTROL KNOB	1	1	1	2	2	2
27	22002-264	CONTROL BEZEL	6	6	6	6	6	6
27A	22001-164	CONTROL BEZEL	1	1	1	2	2	2
28	27028-473	CONTROL COVER	1	1	1	•	•	•
	27028-494	CONTROL COVER	•	•	•	1	1	1
32	10111-15A	PIG TAIL HOSE ASSEMBLY	2	2	2	2	2	2
34	S13475-073	HOSE-SIDE BURNER	•	•	•	1	•	•
	S13475-079	HOSE-SIDE BURNER	•	•	•	•	1	•
	S13475-109	HOSE-SIDE BURNER	•	•	•	•	•	1
34A	Y-11230	COTTER PIN	•	•	•	1	1	1
35	79018-052	CONTROL ASSEMBLY	1	•	•	•	•	•
	79018-053	CONTROL ASSEMBLY	•	1	•	•	•	•
	79018-056	CONTROL ASSEMBLY	•	•	1	•	•	•
	29018-072	CONTROL ASSEMBLY	•	•	•	1	•	•
	29018-075	CONTROL ASSEMBLY	•	•	•	•	1	•
	29018-076	CONTROL ASSEMBLY	•	•	•	•	•	1
36	70342-20	ELECTRODE – SIDE BURNER	•	•	•	1	1	1
36A	70342-63	ELECTRODE – SIDE BURNER	•	•	•	1	1	1
37	20809-957	TUBE-REAR BURNER ASSY	1	1	1	1	1	1
38	Y-11990	HEX NUT	1	1	1	1	1	1
39	S15508	ELECTRODE - REAR BURNER	1	1	1	1	1	1
43	10342-E38	ELECTRODE	1	1	1	1	1	1
43A	10342-E22	ELECTRODE	1	1	1	1	1	1
43B	10342-E13	ELECTRODE	1	1	1	1	1	1
44	10342-44	ELECTRONIC IGNITOR	1	1	1	•	•	•
	10342-45	ELECTRONIC IGNITOR	•	•	•	1	1	1
44A	25070-927	IGNITOR WIRE	1	1	1	1	1	1
44B	25070-93	IGNITOR BUTTON	1	1	1	1	1	1
45	72039-904	IGNITOR BRACKET	1	1	1	1	1	1
46	72049-604	IGNITOR SHIELD	1	1	1	1	1	1
47	71209-034	TRIM FRONT SIDE	2	2	2	2	2	2
48	71055-004	GREASE PAN	1	1	1	1	1	1
48A	71053-004	GREASE PAN	1	1	1	1	1	1
49	71068-004R	DRAWER	1	1	1	1	1	1
51	22209-904	FLAV-R-WAVE®	6	6	6	6	6	6
52	73170-014	TRIM SIDE - SIDE BURNER	•	•	•	2	2	2
53	73170-024	TRIM FRONT - SIDE BURNER	•	•	•	2	2	2
56	24005-12A	HANDLE	1	1	1	1	1	1
56A	24003-12A	HANDLE	1	1	1	1	1	1
58	54009-936	HANDLE BEZEL	4	4	4	4	4	4
59	10081-BK630	NAMEPLATE	2	2	2	2	2	2
60	10571-6	HEAT INDICATOR	2	2	2	2	2	2

**IMPERIAL 670 / 690 PARTS LIST**

KEY #	ITEM #	DESCRIPTION	9970-72DE	9970-73CH	997076CH	9970-82DE	9970-83CH	9970-86CH
			9970-73EU	9970-76DE	9970-73UK	9970-76EU	9970-83EU	9970-86DE
			9970-76UK			9970-86EU		
			9970-76UK			9970-86UK		
74	Y-99100	DRAWER SLIDE	2	2	2	2	2	2
80	71109-034R	TRIM SIDE - LH	1	1	1	1	1	1
81	71109-044R	TRIM SIDE - RH	1	1	1	1	1	1
84	70208-013	TRIM FRONT	1	1	1	1	1	1
88	71308-024	TRIM REAR	1	1	1	1	1	1
90	71628-004	BASE	1	1	1	1	1	1
101	Y-12130	CORNER CAP - 90 DEGREE	8	8	8	8	8	8
102	Y-12131	CORNER CAP	2	2	2	2	2	2
115	73109-051	SIDE BURNER BASE	•	•	•	1	1	1
123	73009-353	SIDE BURNER COVER						
124	23000-271	SHELF-SIDE BURNER	•	•	•	1	1	1
125	23000-254	SIDE BURNER LID	•	•	•	1	1	1
126	10390-R81A	SIDE BURNER	•	•	•	•	1	1
	10390-R81D	SIDE BURNER	•	•	•	1	•	•
128	23009-99	GRID	•	•	•	1	1	1
130	27905-354	BURNER ROTISSERIE	1	1	1	1	1	1
131	10693-095	REAR BURNER-ORIFICE	1	•	•	1	•	•
	10693-099	REAR BURNER-ORIFICE	•	1	•	•	1	•
	10693-161	REAR BURNER-ORIFICE	•	•	1	•	•	1
133	S15271	HANDLE	1	1	1	1	1	1
134	S15270	BALANCER	1	1	1	1	1	1
135	S15299	WASHER	1	1	1	1	1	1
136	S15263	BUSHING	2	2	2	2	2	2
137	S15260	SPIT ROD	1	1	1	1	1	1
138	S15287	4 PRONG FORKS	4	4	4	4	4	4
139	57039-901	ROTISSERIE BRACKET	1	1	1	1	1	1
140	S21125	SCREW - #8 X 1/2	10	10	10	10	10	10
141	Y-11559	SCREW - 1/4-20 X 3/4	8	8	8	8	8	8
145	S21235	HINGE PIN	2	2	2	2	2	2
145A	10240-17	HINGE PIN	1	1	1	1	1	1
146	S21233	HITCH PIN CLIP	3	3	3	3	3	3
147	Y-11236	LID BUMPER	4	4	4	4	4	4
147A	SP11-25	LID BUMPER	4	4	4	4	4	4
156	Y-12871	SCREW - M4 X 0.7	•	•	•	2	2	2
157	Y-12835	SCREW - #6-32 X 1/4	2	2	2	2	2	2
158	Y-12646	SCREW - SHOULDER #8 X 1/2	•	•	•	2	2	2
159	S21136	SCREW - #8-32 X 3/8	14	14	14	16	16	16
161	Y-29304	SCREW - #10-24 X 3/8	23	23	23	23	23	23
162	S35095	SCREW - #10-24 X 5/8	2	2	2	2	2	2
167	Y-29301	SCREW - #10-24 X 1/2	20	20	20	20	20	20
169	S21061	WING NUT	2	2	2	2	2	2
171	S15244 (UK)	MOTOR	•	0/0/1	0/0/0/1	•	0/0/1	0/0/0/1
	S15245 (CH)	MOTOR	•	1/0/0	1/0/0/0	•	1/0/0	1/0/0/0
	S15246 (EU)	MOTOR	1	0/1/0	0/1/1/0	1	0/1/0	0/1/1/0
173	S21362	SPRING	1	1	1	1	1	1
181	25070-91	LIGHT SWITCH WIRE	1	1	1	1	1	1
181A	25070-95	LIGHT SWITCH BUTTON	1	1	1	1	1	1
182	25020-71	OVEN LIGHT	3	3	3	3	3	3
184	25080-90CH	TRANSFORMER	•	1/0/0	1/0/0/0	•	1/0/0	1/0/0/0
	25080-90EU	TRANSFORMER	1	0/1/0	0/1/1/0	1	0/1/0	0/1/1/0
	25080-90UK	TRANSFORMER	•	0/0/1	0/0/0/1	•	0/0/1	0/0/0/1
185	25030-72	WIRE - OVEN LIGHT	1	1	1	1	1	1
187	25030-70	WIRE - OVEN LIGHT	1	1	1	1	1	1
188	Y-12865	BOLT 1/4-20 X 1/2	16	16	16	17	17	17
190	25020-84	WIRE - LED LIGHT	1	1	1	1	1	1
191	25020-83	WIRE - LED LIGHT	1	1	1	•	•	•
	25020-84	WIRE - LED LIGHT	•	•	•	1	1	1

